

# Enhanced Productivity of Parabolic Solar Still Using $\alpha\text{-MnO}_2$ Nano Particles



Selvakumar B., Arunachalam S., Vijaya Laxmi S.

**Abstract:** Parabolic solar still of area  $0.25\text{m}^2$  is designed using mild steel and its enhanced productive yield with  $\square\text{-MnO}_2$  nanoparticles had been analyzed. Microwave assisted solution method have been used to synthesis  $\alpha\text{-MnO}_2$  nanoparticles. XRD analysis of prepared  $\square\text{-MnO}_2$  nanoparticles size is found to be 35 nm. FTIR revealed the chemical composition and interaction of functional groups of  $\text{MnO}_2$  nanoparticles. SEM image shows the aggregates are mostly particles with random shapes. HRTEM image confirms the average particle size was around 35 nm. From the optical study it is inferred that the energy band gap value as 2.69 eV and the conductivity of prepared nanoparticles is found to be in the order of  $10^{-7}\text{ S cm}^{-1}$ . Thermal stability of synthesized  $\text{MnO}_2$  nanoparticle has been analyzed with the help of TG study. Electrical conductivity of  $\text{MnO}_2$  have is in the order of  $2.35 \times 10^{-7}\text{ Scm}^{-1}$  as calculated from AC impedance spectroscopy.

Heat Transfer phenomena under internal and external transfer modes along with thermophysical properties such as thermal conductivity, dynamic viscosity, density and latent heat of distillate yield is calculated. Instantaneous efficiency of parabolic solar still without and with  $\text{MnO}_2$  nanoparticles are found to be in the range of 11.52% to 40.71% and 10.94% to 46.32%. Similarly, overall efficiency is found to be 30.01% and 35.27%. The distillate productivity is mainly depended on the thermal parameters such as saturated vapor pressure and latent heat is observed as 8762 J/Kg, 9510 J/Kg, 2391875 Pa and 2388435 Pa for parabolic still in two modes of study.

**Keywords:** Distillate Yield, Heat Transfer,  $\text{MnO}_2$ , Parabolic Still, Temperature.

## I. INTRODUCTION

$\text{MnO}_2$  nano particle shows a great potential as an alternative material among metal oxides because it is more economical, availability in abundance and is environment friendly. Manganese oxides long been known as materials of technological importance for catalytic and electro chemical applications. Various methods have been reported to synthesize such materials, including hydrothermal reaction [1], thermal decomposition [2], electro deposition [3, 4], template method [5] and micro emulsion method [6, 7]. There is several different crystallographic form of  $\text{MnO}_2$ , such as  $\alpha$ ,  $\beta$ ,  $\gamma$ ,  $\delta$ , and  $\epsilon$ - type. Due to the distinctive physico chemical properties along with various applications in fields such as

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catalysts [8], ion exchangers [9], magnetic materials [10], alkaline batteries [11] and super capacitors [12].  $\alpha\text{-MnO}_2$  nanofibres mixed with aqueous and Dimethyl sulfoxide solvent by use of microwave reflux had been studied [13]. Of various available methods in synthesizing metal oxide nanoparticles, microwave assisted solution method have environmental approach along with several advantages such as rapid heating, energy saving, fine micro structure, better product quality, etc. Microwave assisted synthesis is cleaner, faster and economical than the conventional method. Microwaves are the electromagnetic radiations with wavelength ranging from 1mm to 1m in free space and frequencies between 300GHz to 300 MHz respectively. Microwave frequency used for carrying out the research is of 2.45 GHz, which is similar to the domestic microwave oven frequency.  $\text{MnO}_2$  nanoparticle has been synthesized by microwave assisted method of solutions and its crystalline nature, chemical composition, morphology and optical studies were discussed in this work.

Fresh water requirement is the current trending problem faced in deserted and arid regions of the world where there are very less frequent rainfall. As a result of industrial and factory growth in rapid count, more and more is the depletion of fresh water resources. To satisfy the needs of the water for population in saline and brackish water area, solar desalination the only economical and eco-friendly way of producing the fresh water. Thrust research focus is carried out in areas of active and passive solar stills for the production of fresh water productivity [14, 15] along with design specifications. Enhancing the water productivity performance of the solar stills based on water depth, solar radiation, difference in water and air temperatures, thickness of top cover, basin area and wind velocity had been successfully carried out [16 to 19]. Results concluded that efficiency had been increased around 5-10% in carrying out optimum setup.

Influence of heat transfer coefficient in the enhanced distillate yield has been analyzed in detailed [15, 20, 21]. Result inferred that along with water temperature, evaporative, radiative and convective heat transfer from water to glass play a vital role in distillate yield. Role of phase change materials [22, 23, 24] in boosting the yield of solar stills concluded that the productivity increases around 10% to 15%. Ease of using acrylic material [25] for the top cover shows that because of low thermal conductivity of acrylic leads to the reduced loss of heat from top cover. Effect of nano particles ( $\text{Al}_2\text{O}_3$  (or)  $\text{CuO}$  (or)  $\text{Cu}_2\text{O}$ ) [26, 27, 28, 29] incorporated with basin material in enhancing the productive yield confirms that average of 10-20% increase in the efficiency of the system.



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# Enhanced Productivity of Parabolic Solar Still Using $\alpha$ -MnO<sub>2</sub> Nano Particles

In present study, combined performance of parabolic solar still without and with coated MnO<sub>2</sub> nano particle had been carried out and various parameters influencing the distillate yield had been calculated.

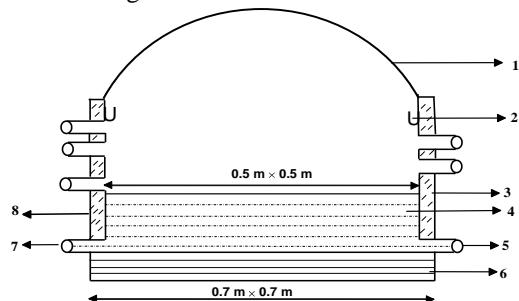
## II. EXPERIMENTAL METHODOLOGY

### A. Materials and Methods – MnO<sub>2</sub> Nanoparticles

Two different anions of Manganese salts such as manganese II sulphate and manganese oxalate were used in the synthesis. Equal concentration of salts with 0.25 M is mixed each other at room temperature by continuous stirring. NaOH solution were added in drops while stirring till PH value of solution become 12. Solution is Stirred continuously at room temperature for 1 hour till it becomes pale brownish. Solution then transferred to house hold microwave oven to irradiate the mixer for 9 min. Later the product is cooled to room temperature. Collected by product is washed with deionized water and ethanol several time to remove impurities and it is dried under air atmosphere at a temperature of 70°C for 5 hours.

### B. Design of Parabolic Solar Still

Hemispherical solar still of area 0.1661 m<sup>2</sup> (diameter of 0.56 m) is designed with the mild steel with dimension 0.56 m x 0.56 m x 0.15 m. For enhanced solar radiation absorption, water storage basin is coated with black mutty paint and filled with brackish water to a height of 0.05m. Water inlet provision is provided at a height of 0.12 m from the base. Similarly, the distillate yield collection provision with 0.02 m x 0.02 m dimension is placed on all the sides of the basin. ¼ inch outlet pipe is provided on four sides of water collection segment for distillate water collection.



**Fig. 1 Parabolic Solar Still - Cross sectional view**

- 1. Still Top Cover      5. Water Outlet
- 2. Distillate Collection Segment      6. Base Insulation
- 3. Glass-wool Insulation      7. Water Inlet
- 4. Water Storage Segment      8. Outer Box



**Fig. 2 Parabolic Solar Still - Photograph View**

Transparent acrylic sheet of 3 mm thickness with transmittance 88% is used for parabolic top cover. Using

cushion support and bolts, top parabolic cover is fixed to prevent air leakage or edge loss. Designed parabolic solar still is placed in a outer basin of dimension 0.70 m x 0.70 m x 0.25 m is made of plywood of 4mm thickness. Saw dust and glass wool is used as the insulation at base and sides.

## III. EXPERIMENTAL ARRANGEMENT

Parabolic solar still had been designed using mild steel and is placed in terrace of solar energy laboratory. Performance analysis of the still had been carried out for black paint coated solar still and MnO<sub>2</sub> combined with back paint coated solar still on clear sunny days. 15 litre of saline water is filled in the water storage segment with pre-calibrated thermocouples at the appropriate places to measure the temperatures. Similarly, various temperatures such as air temperature inside still ( $T_{al}$ ), water temperature ( $T_{wl}$ ), ambient temperature ( $T_{amb1}$ ), top cover temperature ( $T_{gl}$ ). Pyranometer is used to measure the total solar insolation (H). Distillate yield collected is measured by means of pre-calibrated measuring jar. Observations are carried out at regular time intervals of 30 min.

### A. Heat Transfer in Parabolic Solar Still

For the operation of a conventional solar still, the most commonly used relationship to evaluate heat and mass transfer coefficients were proposed [30] and its applicability is verified over a wide range of operating temperatures within a solar still even at lower temperature ranges [31].

### B. Internal Heat Transfer Modes

#### i) Convection

Due to the free convection of air, heat is transported inside the still which releases its enthalpy upon air coming into contact with the acrylic cover. Heat transfer per unit area per unit time due to convection is given by

$$Q_{ewl} = 0.884 \left( (T_{wl} - T_{gl}) + \left( \frac{(P_w - P_g)(T_{wl} + 273)}{268.9 \times 10^3 - P_w} \right)^{1/3} \right) (T_{wl} - T_{gl}) \quad (1)$$

#### ii) Evaporation

Dunkle connected convective heat transfer and obtained the expression for evaporative heat transfer coefficients as

$$Q_{ewl} = 16.273 \times 10^{-3} h_{ew} R_l (T_{wl} - T_{gl}) \quad (2)$$

#### iii) Radiation

Radiative heat transfer coefficient is obtained using Stefan Bolzmann's constant and is given by,

$$Q_{rw1} = \sigma \varepsilon [(T_{wl} + 273)^4 - (T_{gl} + 273)^4] \quad (3)$$

### C. External Heat Transfer Modes

External convective heat transfer loss is due to the small thickness of the top cover. External convention loss from top cover to the outside atmosphere is,

$$Q_{cal} = h_{ca1} (T_{gl} - T_{al}) \quad (4)$$

here,  $h_{ca}$  is a function of wind velocity and is given [32] as,

$$h_{ca1} = 5.7 + 3.8 V \quad (5)$$

External radiation loss from the acrylic cover to the atmosphere is given by,



$$Q_{ra1} = \varepsilon_g \sigma [(T_{g1} + 273)^4 - (T_{sky1} + 273)^4] \quad (6)$$

Conduction heat loss through the base  $Q_{bl}$  is given by

$$Q_{bl} = h_{bl} (T_{w1} - T_{a1}) \quad (7)$$

#### IV. EFFICIENCY AND THERMAL PROPERTIES

Instantaneous distillate yield efficiency of the parabolic solar still is calculated using the formula

$$\eta = \left( \frac{M L}{H_s A t} \right) \quad (8)$$

By incorporating the condensation and evaporation temperatures, thermophysical properties [33] are estimated.

$$k = 0.0244 + (0.7673 \times 10^{-4}) T_{av} \quad (9)$$

$$\mu = (1.718 \times 10^{-5}) + (4.620 \times 10^{-8}) T_{av} \quad (10)$$

$$\rho = 353.44 / (273.35 + T_{av}) \quad (11)$$

$$h_v = 2324.6 [(1.0727 \times 10^3) - (1.0167 T_{av}) + (1.4087 \times 10^{-4}) T_{av}^2 - (5.1462 \times 10^{-6}) T_{av}^3] \quad (12)$$

Temperatures of evaporation and condensation surface is expressed using the relation

$$T_{av} = (T_{w1} + T_{g1}) / 2 \quad (13)$$

Saturation vapour pressure and performance ratio of the solar still have been predicted using the expression [34]

$$P = 6893 \exp (54.63 - 12301/T' - 5.17 \ln T') \quad (14)$$

where  $T'_1 = (1.8T + 491.69)$

$$PR = (m_{e,i} h_v) / (H_s) \quad (15)$$

#### V. RESULTS AND DISCUSSION

XRD pattern of prepared  $\alpha$  MnO<sub>2</sub> nanoparticle and  $\alpha$  MnO<sub>2</sub> calcinated at 200°C and 500°C is shown in Fig. 3. It is found that all the peaks in fig correspond to (JCPDS data no 72-1982) tetragonal system having the significant peaks at 36.2°, 32.2°, 59.9° which can be indexed h k l values at (400) (100) (260). Good crystalline structure has been evidenced by strong diffraction peaks. Comparison concludes that when the prepared samples are calcinated, peak intensity has been increased but no change in the peaks positions. This shows the sample can't decompose before 500°C. XRD pattern is obtained using X pert pro system with CuK  $\alpha$ -radiation and the particle size is calculated using Scherer equation. The average particle size was around 35 nm.

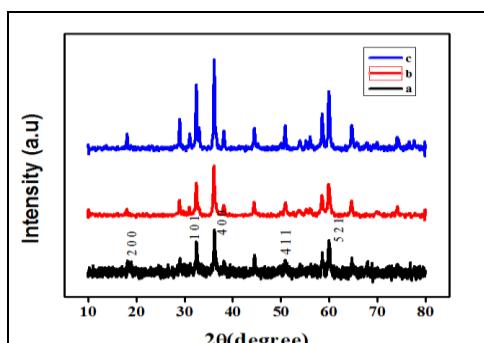


Fig. 3 XRD pattern for (a) MnO<sub>2</sub> (b) MnO<sub>2</sub> Calcinated at 200°C (c) MnO<sub>2</sub> Calcinated at 500°C

Fig. 4 shows a typical SEM image with panoramic view of the resulting product. It is inferred that the sample consists of aggregates of random shapes with size varying from hundreds of nanometer to few micrometer, which indicates that MnO<sub>2</sub> nanoparticles exhibit the agglomeration occurred during the synthesis due to the presence of Van der walls force.

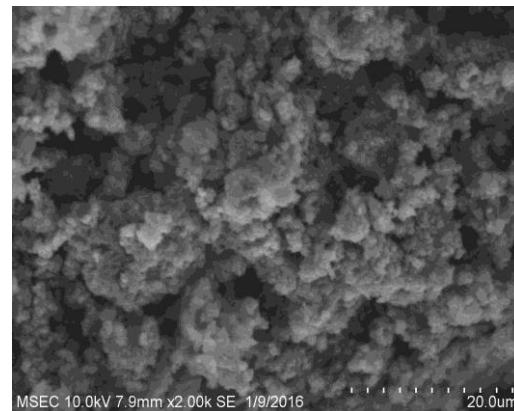


Fig. 4 SEM image of MnO<sub>2</sub> Nanoparticle

Fig. 5 shows high resolution TEM image of the prepared sample. Image shows that the product consists of particles with different sizes and shapes indicating the formation of aggregates. Average particle size of MnO<sub>2</sub> nanoparticle has been found around 35 nm. High magnifications of TEM image shows the clear lattice fringes were observed, which indicates the crystallinity of the sample. SEAD pattern shows the diffraction ring spot corresponds to phase selection with crystallinity.

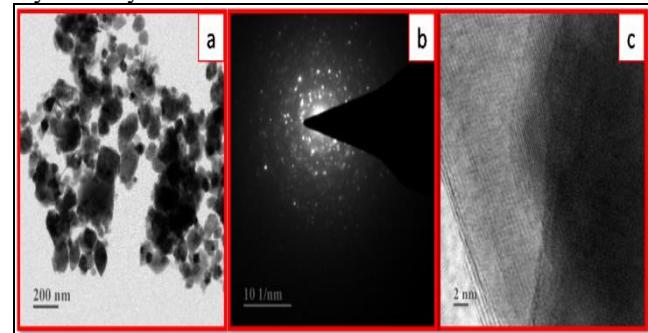


Fig. 5 HRTEM image of MnO<sub>2</sub> Nanoparticle.

Fig. 6 shows FTIR study of synthesized MnO<sub>2</sub> nano particle having two strong peaks 494 cm<sup>-1</sup> and 604 cm<sup>-1</sup> arising from the stretching vibration of Mn-O and Mn-O-Mn bonds indicating the formation of MnO<sub>2</sub> nanoparticle. Also, the absorption peak at 1112 cm<sup>-1</sup> corresponds to the C-OH stretching and OH bending vibrations. Peaks at 1385 cm<sup>-1</sup>, 1580 cm<sup>-1</sup> and 1636 cm<sup>-1</sup> correspond to C-OC hydroxyl stretching and O-H bending vibration. Results indicate the presence of few organic residues such as hydroxyl and carboxyl groups present on the surface of the MnO<sub>2</sub> nanoparticles. FTIR analysis graph matches the results in literatures [35, 36].

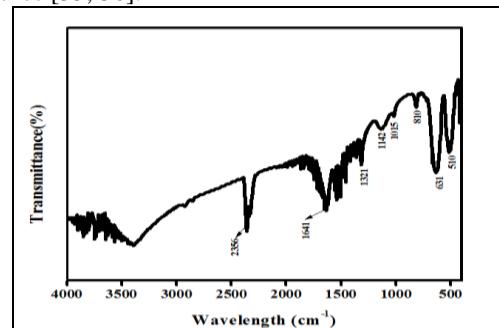
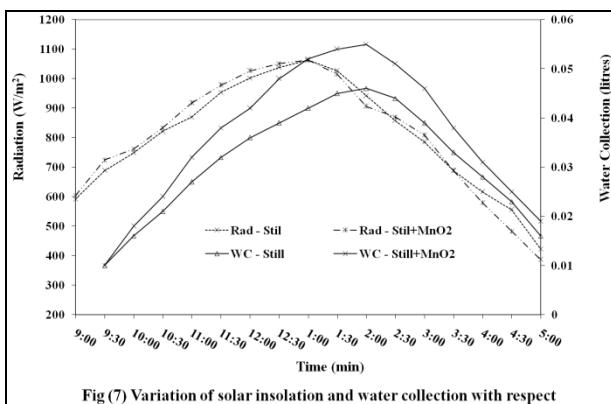


Fig. 6 FTIR study of MnO<sub>2</sub> Nanoparticle

# Enhanced Productivity of Parabolic Solar Still Using $\alpha$ -MnO<sub>2</sub> Nano Particles

Variation of water collection and solar radiation with time for parabolic still without and with MnO<sub>2</sub> nano particle is shown in Fig. 7. Amount of solar radiation received during the study is in the range of 422.7 W/m<sup>2</sup> to 1063 W/m<sup>2</sup> and 386.5 W/m<sup>2</sup> to 1063 W/m<sup>2</sup> for parabolic still performance study and parabolic still with MnO<sub>2</sub> nano particle.

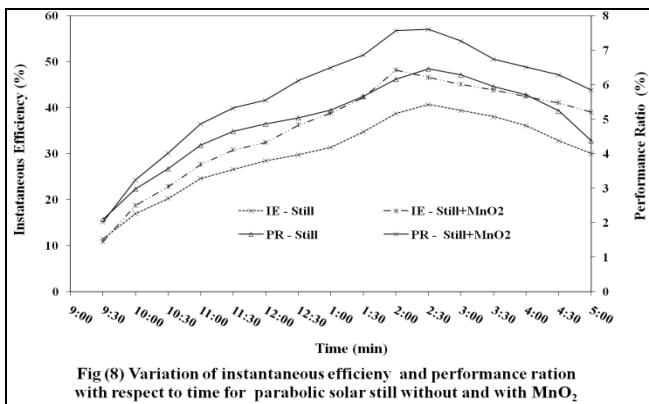
Distillate water yield is in the range of 0.01 kg to 0.046 kg and 0.013 kg to 0.062 kg for the parabolic still study without and with MnO<sub>2</sub> nano particle. Since the top cover has the curved surface area, the impact of the ambient temperature over the still is more. Average difference in water and ambient temperature is found to be around 10 °C. Productivity yield is less during the warm up period than the later hours. Due to the decrease of water temperature and evaporation rate, distillate yield finally reduces at 8.00 p.m. Water collection of the parabolic still combined with MnO<sub>2</sub> nano particle is boosted due to the increase in absorptivity of more solar radiation by nano coated black paint.



Fig(7) Variation of solar insolation and water collection with respect to time for parabolic solar still without and with MnO<sub>2</sub> nanoparticle

Instantaneous efficiency and performance ratio variation with time for parabolic solar still without and that combined with MnO<sub>2</sub> nanoparticle is shown in shown in Fig. 8. Efficiency variation is in the range of 11.52% to 40.71% and 10.94% to 46.32% for the still performance without and that combined with MnO<sub>2</sub> nanoparticle. Combined performance efficiency is higher than that of individual performance since black paint coated with MnO<sub>2</sub> nanoparticle absorbs more solar radiation. As a result, there is increase in productive yield.

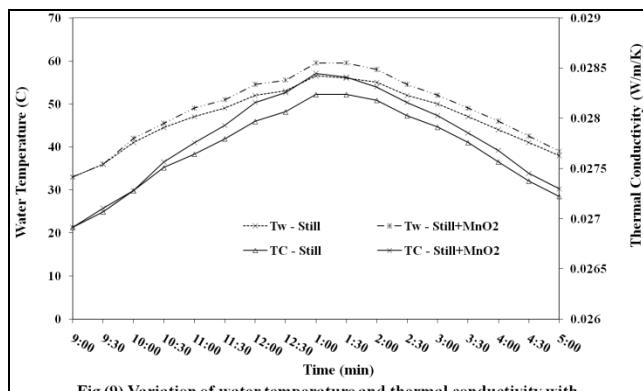
Performance ratio observed to increase with time till steady state region is achieved and it starts to fall as the distillate yield drops. This is due to the reason that the rise in water temperature is being completely utilized for evaporation. Performance ratio obtained is in the range of 2.09% to 6.45 % and 2.01% to 7.60% for the parabolic still without and combined with MnO<sub>2</sub> nanoparticle.



Fig(8) Variation of instantaneous efficiency and performance ratio with respect to time for parabolic solar still without and with MnO<sub>2</sub> nanoparticle

Change in water temperature and thermal conductivity of water with respect to time for parabolic solar still and still combined with MnO<sub>2</sub> nanoparticle is shown in Fig. 9. Maximum value of water temperature is found to be 56.5 °C and 63 °C for parabolic solar still and still coated with MnO<sub>2</sub> nanoparticle. Similarly, variation of room temperature is found to be in the range of 32 °C to 37.5 °C for both the study. Solar radiation is fully utilized in warming up the water temperature than the distillate yield during initial period. After attaining the maximum water temperature, it is fully utilized for evaporation of brackish water. Rise in water temperature results in the increase of saturated vapour pressure, which results in the increased productive yield of the solar still. More water collection is observed after warm up period which concludes that the maximum productivity yield is obtained only after reaching the optimum temperature.

Thermal conductivity of water is found to be 26.912x10<sup>-3</sup> Wm<sup>-2</sup> °C<sup>-1</sup> to 28.236x10<sup>-3</sup> Wm<sup>-2</sup> °C<sup>-1</sup> and 26.912x10<sup>-3</sup> Wm<sup>-2</sup> °C<sup>-1</sup> to 28.447x10<sup>-3</sup> Wm<sup>-2</sup> °C<sup>-1</sup> for parabolic still without and with MnO<sub>2</sub> nanoparticle. It is found that the thermal conductivity rises as the water temperature rises. Distillate yield of still coated with MnO<sub>2</sub> nanoparticles rises due to the higher values of thermal conductivity.

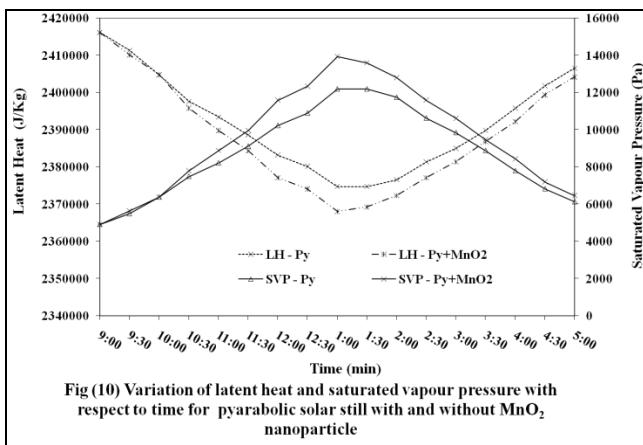


Fig(9) Variation of water temperature and thermal conductivity with respect to time for parabolic solar still with and without MnO<sub>2</sub> nanoparticle

Variation of saturation vapour pressure and latent heat with time factor is shown in Fig. 10. Saturation vapour pressure increase linearly as the radiation intensity rises, resulting in increase of distillate water collection. Saturation vapour pressure is observed to be 4911.15 to 12187.66 Pa for parabolic solar still and 4911.15 to 13944.16 Pa for parabolic solar still coated with MnO<sub>2</sub> nanoparticle. Saturated vapour pressure have slight increase in values at higher temperature than that of warm up period.

It is fond that Latent heat starts to decreases during the warm up period and increases as water temperature drops. It infers that Latent heat value is minimum when water collection is maximum and vice versa. Latent heat value is found to be 2416127.4 to 2374750.69 kg<sup>-1</sup> and 2416127.4 to 2368083.26 kg<sup>-1</sup> for parabolic solar still without and with coated MnO<sub>2</sub> nano particle. Latent heat is used to boost the condensation during lower temperature. As a result of higher temperature in nano coated study, Latent heat values I found to be reduced than the normal study.





Fig(10) Variation of latent heat and saturated vapour pressure with respect to time for pyarabolic solar still with and without  $\text{MnO}_2$  nanoparticle

Dynamic viscosity of water is found to be in the range of  $18.69 \times 10^{-6} \text{ Nsm}^{-2}$  to  $19.49 \times 10^{-6} \text{ Nsm}^{-2}$  and  $18.692 \times 10^{-6} \text{ Nsm}^{-2}$  to  $19.613 \times 10^{-6} \text{ Nsm}^{-2}$  respectively for parabolic still without and with coated  $\text{MnO}_2$  nanoparticle. Thermal conductivity and dynamic viscosity if found to increase as the time progress and almost show the same trend.

Density of water is observed as  $11.54 \times 10^{-1} \text{ kgm}^{-3}$  to  $10.93 \times 10^{-1} \text{ kgm}^{-3}$  and  $11.54 \times 10^{-1} \text{ kgm}^{-3}$  to  $10.83 \times 10^{-1} \text{ kgm}^{-3}$  for both studies of parabolic solar still. This shows that as water temperature rises, there is a fall in the density of water.

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TABLE I. HEAT TRANSFER VALUES

Study	Heat Transfer - Internal			Heat Transfer – External		
	$Q_{ci}$ (W/m <sup>2</sup> )	$Q_{ri}$ (W/m <sup>2</sup> )	$Q_{ei}$ (W/m <sup>2</sup> )	$Q_{ce}$ (W/m <sup>2</sup> )	$Q_{re}$ (W/m <sup>2</sup> )	$Q_{be}$ (W/m <sup>2</sup> )
Parabolic Still	14.238	48.469	127.14	38	86.893	4.941
Parabolic Still with $\text{MnO}_2$	16.425	54.694	156.81	44.985	91.561	5.608

## VI. CONCLUSION

The present study indicates that parabolic solar still coated with  $\alpha\text{-MnO}_2$  nanoparticles has the capacity to produce more distillate yield because of high solar radiation absorbing capacity. Increase in the productivity yield is achieved due to higher values of thermal conductivity. Similarly, the electrical conductivity of  $\text{MnO}_2$  is found to be in the order of  $2.35 \times 10^{-7} \text{ Scm}^{-1}$  from AC impedance spectroscopy. The main advantage of this system is that the radiation received over the surface is equally entered in all sides of the still. Thus it raises the water temperature uniformly at all the place and also it has no shadow effect. Thus the water temperature of the still is increased to a more value compared to single slope and pyramid solar stills. Higher distilled water output yield makes parabolic solar still coated with  $\alpha\text{-MnO}_2$  will be a good option in the enhanced productivity and supply of fresh water.

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