

# A Sustainable Approach Towards Synthesis of $\text{MoO}_3$ Nanoparticles using Citrus Limetta Pith Extract

Abhimanyu Kanneganti, Manasa, Prathyusha Doddapaneni

**Abstract**— Our research focused on a sustainable approach for synthesis of molybdenum trioxide nanoparticles, which can be utilized in oxidation catalyst and electrochemical devices research. This study reports the exploit of pith, generally considered as waste, to prepare an aqueous extract of citrus limetta as an eco-friendly agent for synthesis of  $\text{MoO}_3$  nanoparticles. The obtained product was subjected to X-ray diffraction analysis to confirm the formation of  $\text{MoO}_3$  nanoparticles by comparing the peak values with JCPDS software which matched with JCPDS card no.35-0609. The transmission electron microscope micrographs were analyzed to study the size and morphology of the nanoparticles. The absorbance spectrum of  $\text{MoO}_3$  nanoparticles was studied using the UV-spectroscopy and the absorbance peak was observed at 257nm. The functional groups present in the final product were studied using Fourier transform infrared spectroscopy.

**Keywords**— sustainable approach, molybdenum trioxide nanoparticles, green synthesis, citrus limetta.

## I. INTRODUCTION

Molybdenum trioxide is an oxide of molybdenum metal; each molecule has one molybdenum atom and three oxygen atoms. It is bluish gray or light yellow in color. Of all the various compounds of molybdenum metal, molybdenum trioxide is the compound whose production is highest. The use of  $\text{MoO}_3$  in electrochemical devices and oxidation catalysts are the area of interest of researchers. Though not much research was done in pharmaceutical applications of  $\text{MoO}_3$ , it is believed to be a potential anti-bacterial agent. All the applications of  $\text{MoO}_3$  like oxidation catalyst, electrochemical devices and anti-bacterial agent are directly or indirectly related to either its band gap or surface area; so there is a huge chance of penetration for  $\text{MoO}_3$  nanoparticles in those fields replacing the bulk  $\text{MoO}_3$ . Sustainable approaches are of high necessity in a finite planet like ours. The sustainable approaches unlike incineration, involve the recycling of one or a mixture of bio-degradable or non-bio-degradable wastes, in production or as fuel for production. This not only has environmental benefits but also economic benefits. It plays an important role in the field of waste management. Employing sustainable approaches for production of energy or goods helps in reducing the carbon footprint and in delivering a greener planet and cleaner approaches to the next generation. With the increase in sustainable approaches, our dependency on depleting fossil fuels fades away.

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\* Correspondence Author (s)

**Abhimanyu Kanneganti**, Dept.t of Physics and Nanotechnology, SRM University, Chennai, India.

**Ch. Manasa**, Dept. of Pharmacy practice, Manipal college of Pharmaceutical sciences, Manipal University, Manipal, India.

**Prathyusha Doddapaneni**, Dept. of Biomedical engineering, SRM University, Chennai, India.

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Sustainable approach in the field of chemistry and material science involves the use of bio-degradable wastes as catalysts or synthesis of materials. The green chemistry, for synthesis of nanomaterials not only makes use of bio-degradable wastes as a replacement for chemicals but also has added advantages like need of lesser temperature during synthesis, no release of toxic by-products and size control of the nanomaterials. Having such brilliant advantages, sustainable chemistry is what all the present researchers have their eyes on.

## II. MATERIALS AND METHODS

### A. Materials Used

Ammonium heptamolybdate was purchased from MERCK chemicals and two commercially available citrus limetta fruits were used. Double distilled water was used throughout the process.

### B. Preparation of Citrus Limetta Pith Extract

Two fresh citrus limetta fruits were taken and washed with distilled water to remove any dust or organic debris on the surface. The fruits were then cut in two halves each. The interior of citrus limetta fruit is slushy and contains seeds. The edible slushy part along with the seeds was scraped of carefully using a penknife. The isolated pith was then minced into small pieces and taken in a beaker, to this 100ml of double distilled water was added. This solution was heated at 60°C for 60mins. The solution turned from transparent to light yellowish green in color. The solution was filtered using a whatman no.1 filter paper.

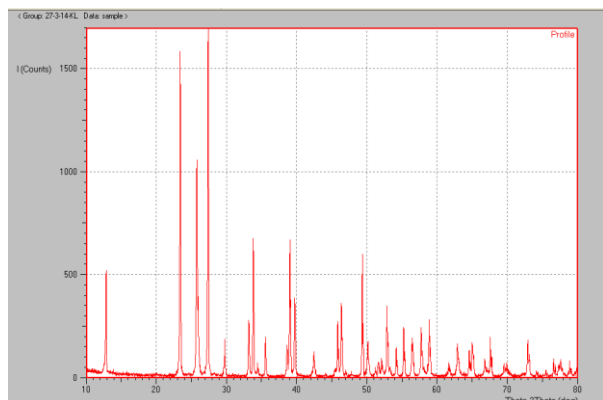
### C. Experiment Procedure

A homogeneous solution of ammonium heptamolybdate was formed by adding 0.1mM ammonium heptamolybdate in 100ml of distilled water and stirring the solution for 15mins. To the ammonium heptamolybdate solution 5ml of filtered citrus limetta pith extract was added drop by drop under perpetual stirring. The solution was then heated at 70°C till the supernant got evaporated. The final dry product left over was dark grayish brown in color. The obtained product was calcinated in at muffle furnace at 700°C for 2hrs at 5°C rise in temperature per minute. During calcination the product slowly turned from dark grayish brown to light bluish gray in color. The product after calcination was finely crushed and stored in air tight vials.

## III. RESULTS AND DISCUSSION

The obtained product was subjected to XRD, TEM, UV and FTIR characterizations.

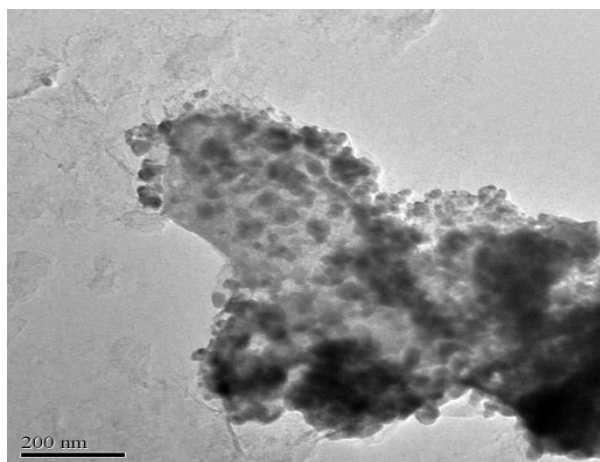
### A. X-ray Diffractometer



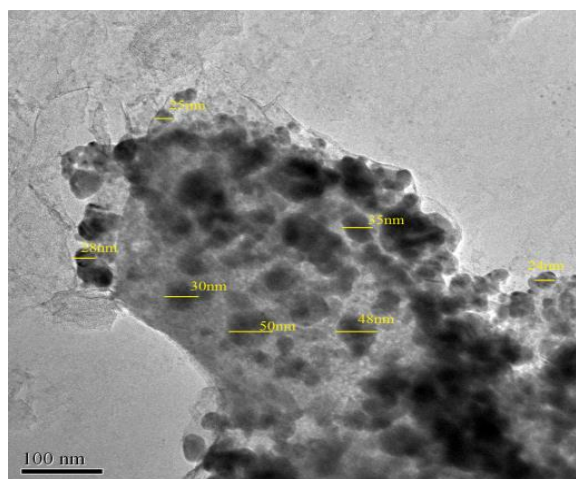
**Fig 1.** XRD plot of  $\text{MoO}_3$  nanoparticles

The product was subjected to XRD analysis using Bruker D-scan X-ray crystallography equipment. A Cu-k-alpha radiation ( $1.54 \text{ \AA}$ ) was used, operated at 40Kv and 30mA, with  $2\theta$  ranging from  $10^\circ$ - $80^\circ$ . The **Fig 1.** Shows that the XRD peaks were observed at  $12.8^\circ$ ,  $23.5^\circ$ ,  $25.7^\circ$ ,  $27.3^\circ$ ,  $29.8^\circ$ ,  $33.6^\circ$ ,  $39.1^\circ$ ,  $49.3^\circ$ ,  $58.9^\circ$  and  $64.5^\circ$ . The XRD analysis confirmed that the obtained product was  $\text{MoO}_3$  nanoparticles using JCPDS software, when the peak values were compared they matched with the JCPDS card no.35-0609. The XRD analysis revealed that the  $\text{MoO}_3$  nanoparticles had an orthorhombic structure.

### B. Transmission Electron Microscope



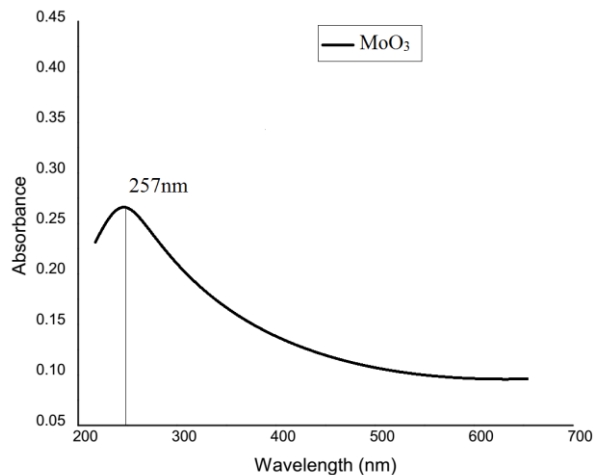
**Fig 2.** TEM micrograph of  $\text{MoO}_3$  nanoparticles at 200nm scale



**Fig 3.** TEM micrograph of  $\text{MoO}_3$  nanoparticles at 100nm scale

The  $\text{MoO}_3$  nanoparticles have undergone TEM analysis at 200nm and 100nm range. The TEM micrographs reveal that the size distribution of the nanoparticles was pretty uniform. The size of the particles was ranging from 24nm to 50nm. The average size was accounted to be around 34.2nm. The morphological studies revealed that the shape of the particles formed was nearly spherical and uniform. Very less to zero agglomeration of nanoparticles was observed.

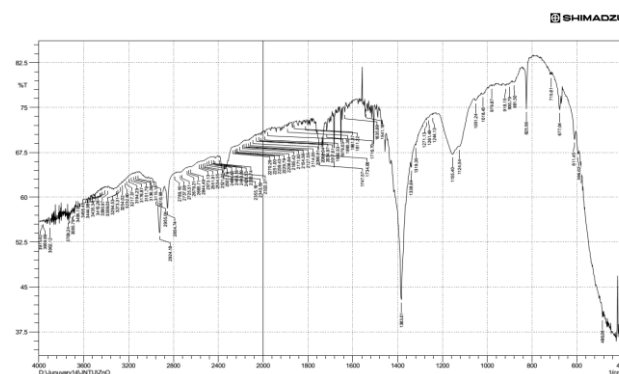
### A. UV Spectroscopy



**Fig 4.** UV spectrum of  $\text{MoO}_3$  nanoparticles

The green synthesized molybdenum trioxide nanoparticles were subjected to UV spectroscopy to study the absorption spectroscopy. The absorption was seen maximum at 257nm, which falls under the UV-C region. The UV-C region is called as the short wave ultra violet region, which ranges from 200-280nm. This study indicates that  $\text{MoO}_3$  nanoparticles absorb UV-C rays unlike other metal oxides nanoparticles like ZnO or  $\text{TiO}_2$  which absorb only UV-A or UV-B rays.

### B. FTIR Spectroscopy



**Fig 5.** FTIR plot of  $\text{MoO}_3$  nanoparticles

The FTIR spectroscopy was done to study the functional groups and bonds present in the compound. In the **Fig 5.** the peaks were observed at  $486 \text{ cm}^{-1}$ ,  $1155.4 \text{ cm}^{-1}$ ,  $1383 \text{ cm}^{-1}$ ,  $1747.5 \text{ cm}^{-1}$ ,  $2355.5 \text{ cm}^{-1}$  and  $2924.1 \text{ cm}^{-1}$ . The peak at  $486 \text{ cm}^{-1}$  is very broad and is the only significant peak below  $1000 \text{ cm}^{-1}$ . It is well known that in the FTIR spectrum the inorganic stretch peak is seen between  $400 \text{ cm}^{-1}$  and  $1000 \text{ cm}^{-1}$ , so the peak at  $486 \text{ cm}^{-1}$  is expected to be the Mo-O stretch.

The remaining peaks other than  $486\text{ cm}^{-1}$  correspond to bonds (functional group),  $\text{=C-H}$  bend (alkenes),  $\text{C-H}$  rock (alkanes),  $\text{C=O}$  stretch (carboxylic acids),  $\text{-C=C-}$  stretch (alkynes) and  $\text{C-H}$  stretch (alkanes) respectively. These stretches indicating the presence of organic compound were observed due to citric acid ( $\text{C}_6\text{H}_8\text{O}_7$ ) which is the key constituent of citrus limetta.

#### IV. CONCLUSION

A sustainable approach for synthesis of  $\text{MoO}_3$  nanoparticles using citrus limetta was studied and was found to be successful. The product was conformation was done by comparing the XRD peak values with the JCPDS software. The product was confirmed as  $\text{MoO}_3$  as the peak values matched with JCPDS card no.35-0609. The TEM analysis was done which revealed that the nanoparticles were almost spherical in shape with an average diameter of  $34.2\text{nm}$ . The TEM analysis showcased the unique size controlling advantageous ability of green synthesis. The absorbance spectrum of  $\text{MoO}_3$  nanoparticles was studied using UV spectroscopy, the absorbance peak was observed at  $257\text{nm}$  which falls in the UV-C region.

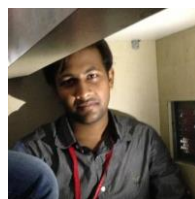
#### V. ACKNOWLEDGMENT

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**Abhimanyu Kanneganti**, is a B.Tech student from Dept. of Physics and Nanotechnology, SRM University, Chennai. His present research is focused on "Environmental Nanotechnology".



**Ch. Manasa**, is a Pharm. D. student from Dept. of Pharmacy practice, Manipal college of Pharmacy, Manipal University, Manipal. Her present research is focused on "Combined formulations of probiotic and antibiotic".



**Prathyusha Doddapaneni**, is a B.tech student from Dept. of Biomedical engineering, SRM University, Chennai. Her present research is focused on "BioNanotechnology".